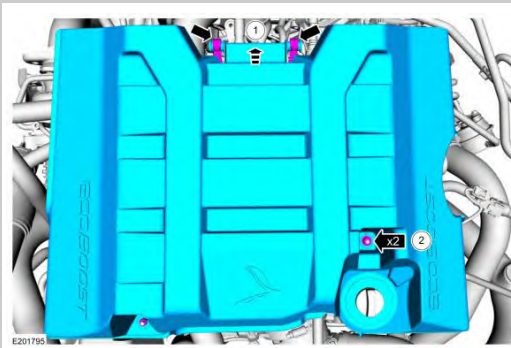


Torque

: 44 lb.in (5 Nm)



15.

Fill and bleed the engine cooling system. Refer to: COOLING SYSTEM DRAINING AND VACUUM FILLING .

REMOVAL AND INSTALLATION > VARIABLE CAMSHAFT TIMING (VCT) UNIT

Special Tool(s) / General Equipment

	303-1248 Camshaft holding tools TKIT-2006UF-FLM TKIT-2006UF-ROW
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REMOVAL AND INSTALLATION > VARIABLE CAMSHAFT TIMING (VCT) UNIT > REMOVAL

 **NOTE:** During engine repair procedures, cleanliness is extremely important. Any foreign material, including any material created while cleaning gasket surfaces, that enters the oil passages, coolant passages or the oil pan, can cause engine failure.

 **NOTE:** If the RH VCT units are being serviced at the same time as the LH VCT units, remove the RH VCT units first.

Right hand units

1.

Remove the RH timing chain. Refer to: Timing Chain .

2.

1.

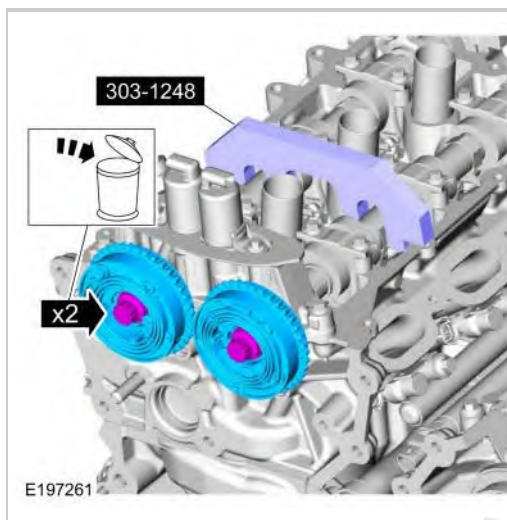
Install Special Service Tool: 303-1248 Camshaft holding tools.

2.

Remove and discard the VCT unit bolts.

3.

Remove the VCT units.



Left hand units

3.

Remove the LH timing chain. Refer to: Timing Chain .

4.

1.

Install Special Service Tool: 303-1248 Camshaft holding tools.

2.

Remove and discard the VCT unit bolts.

3.

Remove the VCT units.